

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ABRASION STRIP
Job Number	: 34293		
Estimate Number	: 10067		
P.O. Number	: N/A	Part Number	: D2856400
This Issue	: 8/28/2007 S.O. No. : N/A	Drawing Number	: D2856 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 32992	Material	: N/A
Written By	: [Signature]	Due Date	: 9/20/2007 Qty: 216 Um: Each
Checked & Approved By	: [Signature] 07.08.28		
Comment	: Est. D-02.08.28 Re-format; Added clear & 108 foot roll to Step 2 KJ/RF		

Location: St 407

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: RD Date: 9/09/19
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 8/28/2007 3:17:30 PM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ABRASION STRIP

Job Number: 34293

Part Number: D2856400

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



24.
216

Comment: FINAL INSPECTION/W/O RELEASE

20109/19

Job Completion



CU 8-09.19

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

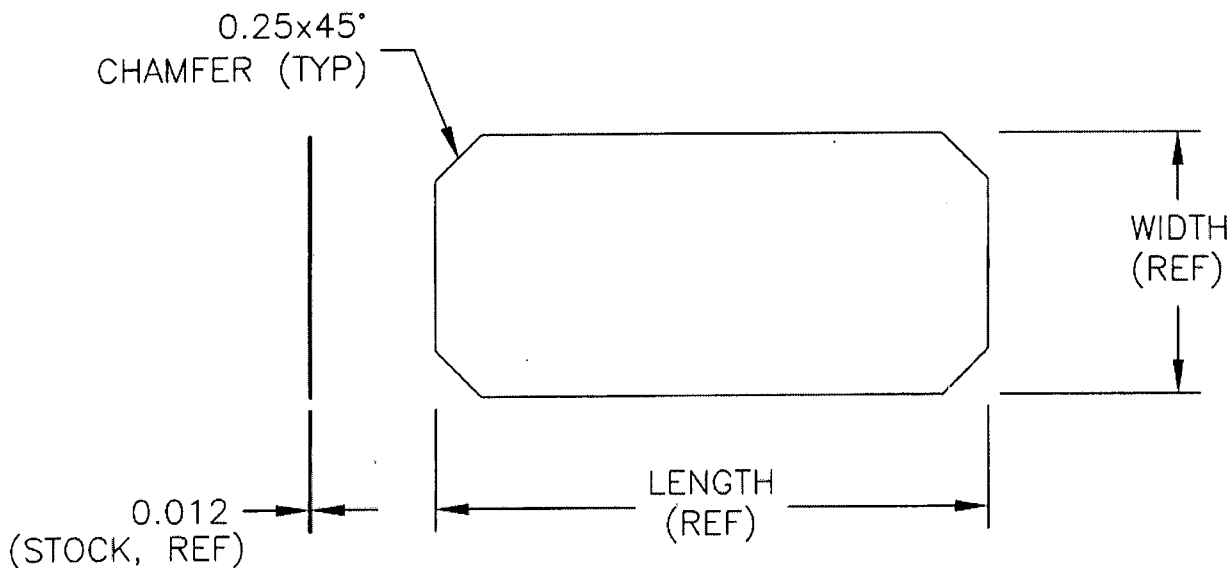
NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 34293

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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3M Canada Company / Compagnie 3M Canada
CERTIFICATE OF CONFORMANCE
=====

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 33485 ORDER #: P90142-002
CUSTOMER ITEM: 8681HS-4 ITEM ID: 70006192895
ITEM DESCRIPTION : 8681HS PROTECTIVE TAPE CLEAR (SKIP SLIT)
DIMENSION/SIZE/TYPE: 4 INX 36 YD
SHIPPED QUANTITY : 2 UNIT: ROLL SHIP DATE : 09/14/2007

LOT NUMBER 7184 MANUFACTURING DATE JULY 03, 2007 EXPIRY DATE JULY 03, 2009

SHIPPED TO: A E BLAKE SALES LTD
31 ESTATE DRIVE
TORONTO, ON
TORONTO

ON CA

P/O 4484

3M Canada Company / Compagnie 3M Canada
P.O. Box 5757, LONDON, ONT N6A 4T1
DATE : 09/17/2007

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31 Estate Drive
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M1H 2Z2
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CERTIFICAT DE CONFORMITE

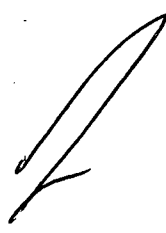
Date Sep 17 2007
VENDU A / SOLD TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

Order Number : 89551
Packing Slip ID : 233206
BON COMM. / P.O.# : PO00004484

Item Code	Description	Quantity	L/S#:	Shelf Life
3681HS-4 ✓	3M 8681HS Prot.Tp 4"x36yds CLR As per DWG: D2856 Rev. A Lot # 7184 DOM: Jul 30 2007 DOE: Jul 03 2009 C of C	2. RL		

7/9/15
SE



We hereby certify that the above material supplied against
your order meets or surpasses all the requirements as
specified on your purchase order.

Signature: _____

Montreal - Toronto